



Turning Building Concepts into Building Performance

Technical monitoring and quality management of HVAC systems

Dr. Stefan Plesser

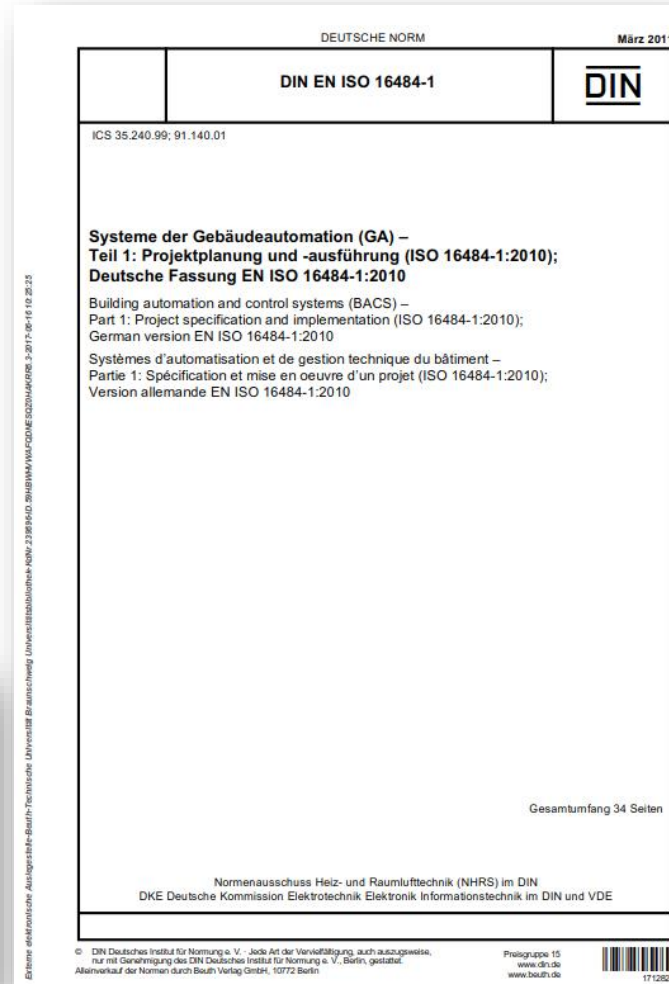
IGS - Head of Energy and Quality Management Group
synavision – Owner and Managing Director

Quality Digitalization

Building Standards

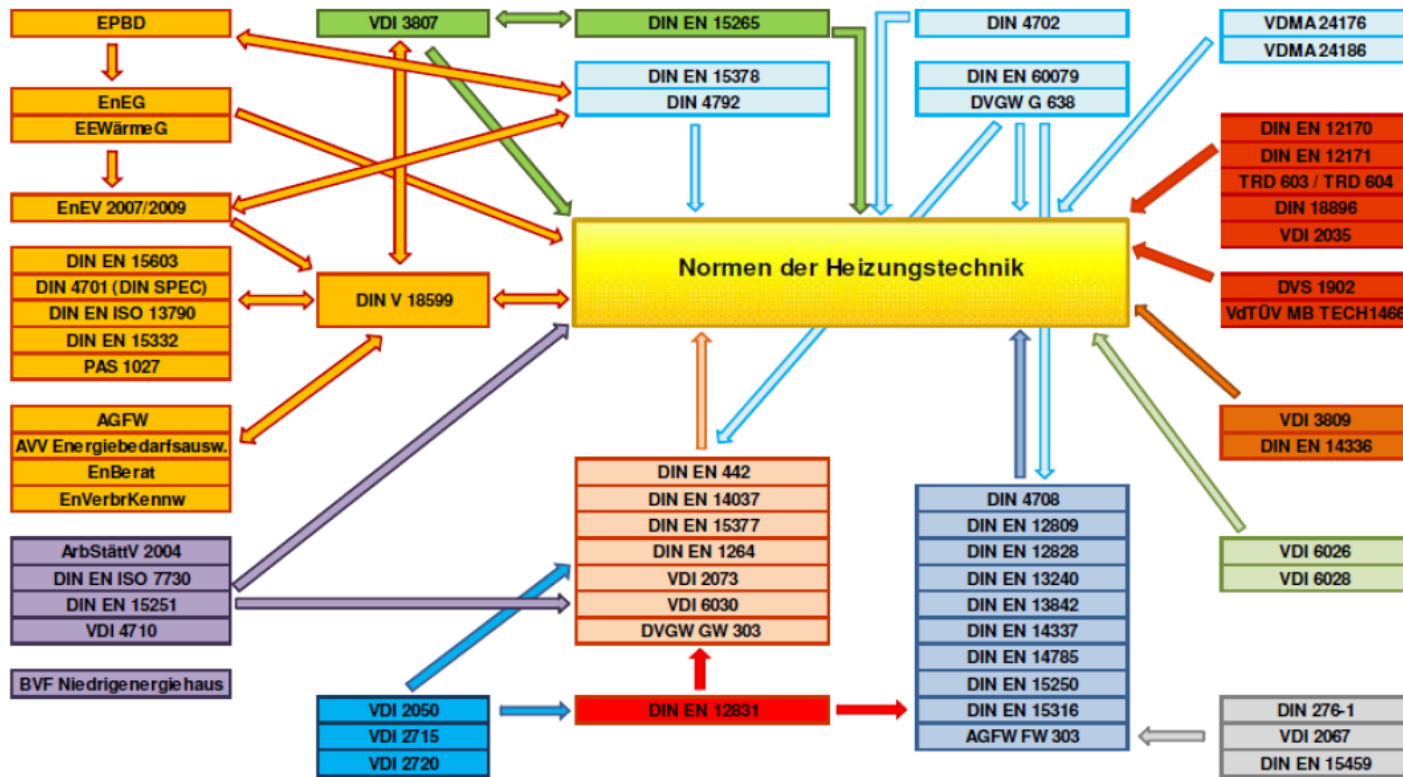


1973: 15 pages



2018: > 1.000 pages

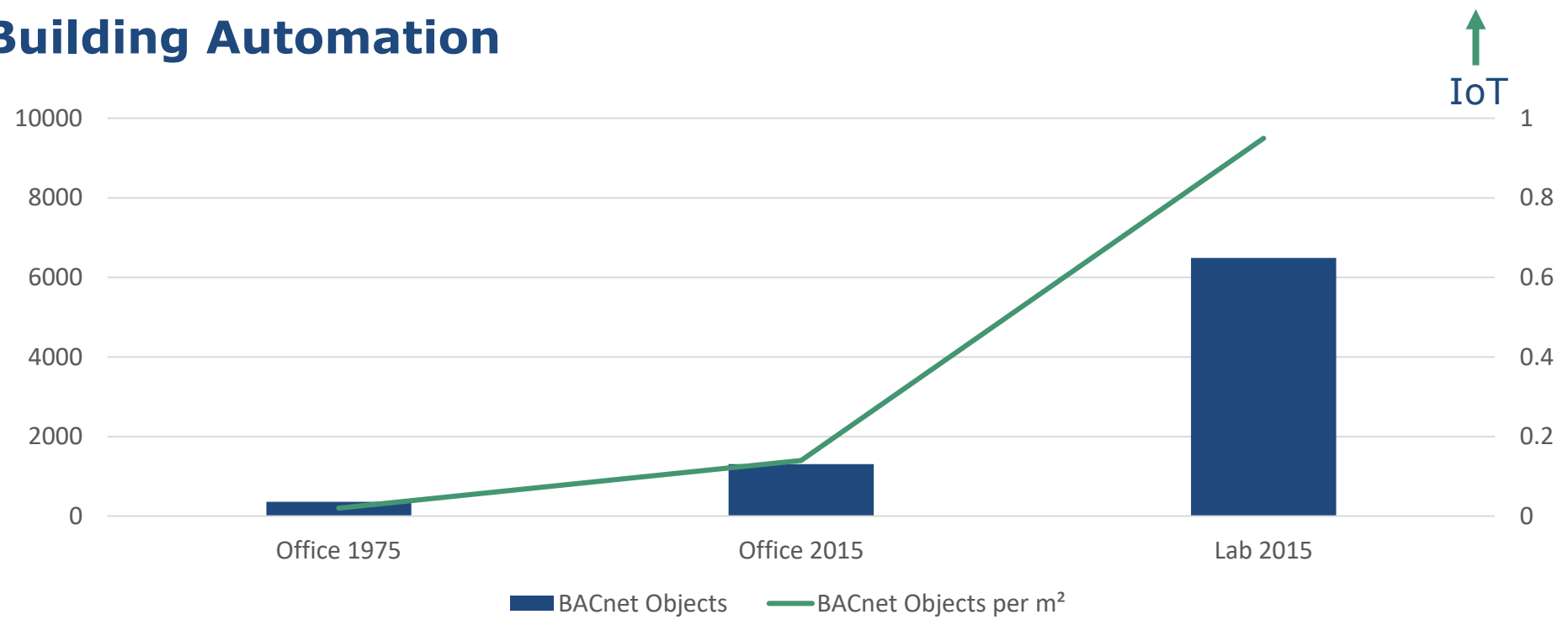
Building Engineering



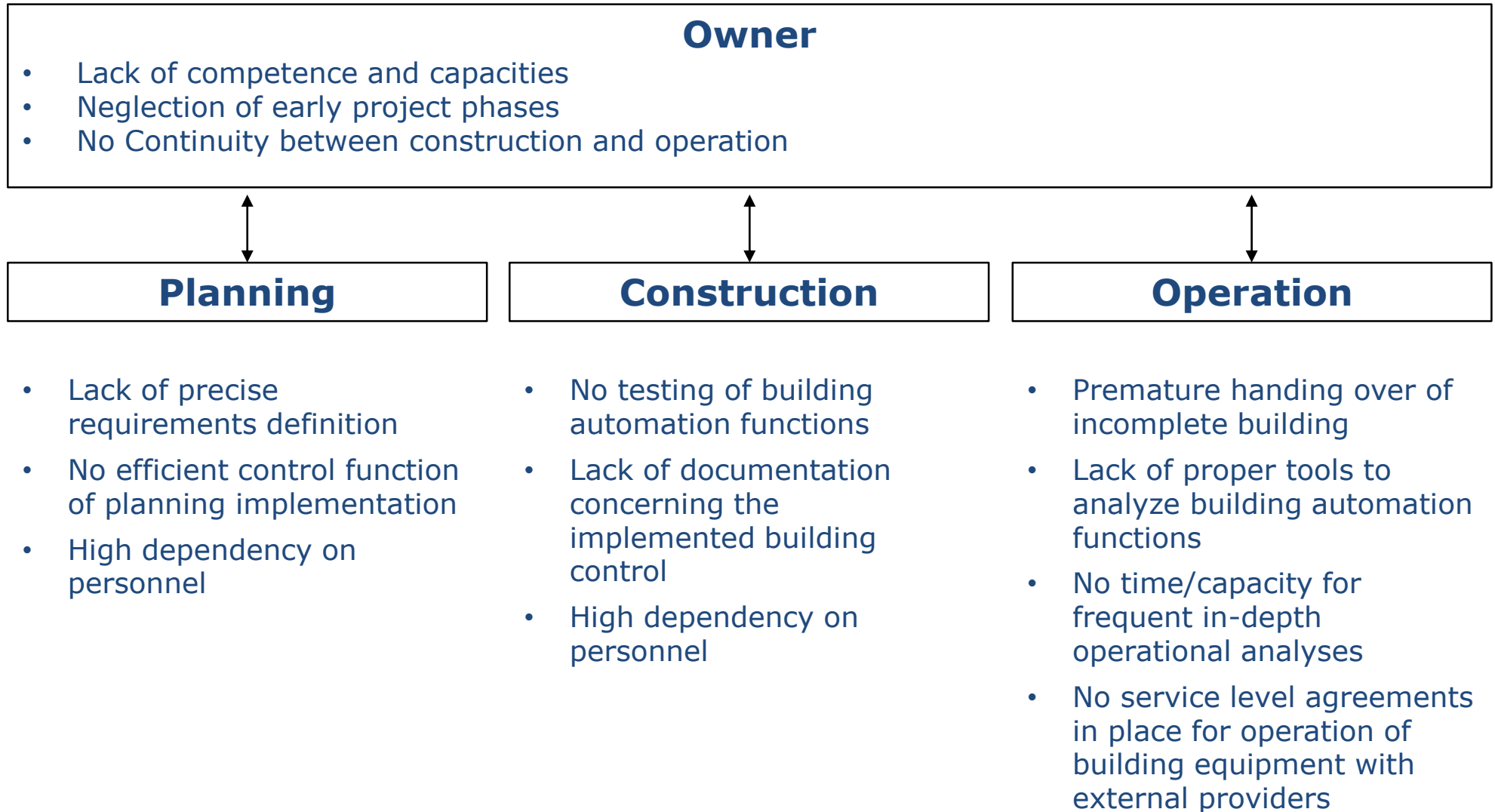
Energiekennwerte	Systemauswahl	Betrieb & Nutzung
Energieeffizienz	Kosten/Wirtschaftlichkeit	Instandsetzung/Wartung/Inspektion
Innenraumklima	Technische Auslegung	
Bauliche Anforderungen	Dokumentation im Planungsprozess	
Ermittlung Heizlast	Abnahmeregelungen	

M. Bärthel, MA 03/10

Building Automation

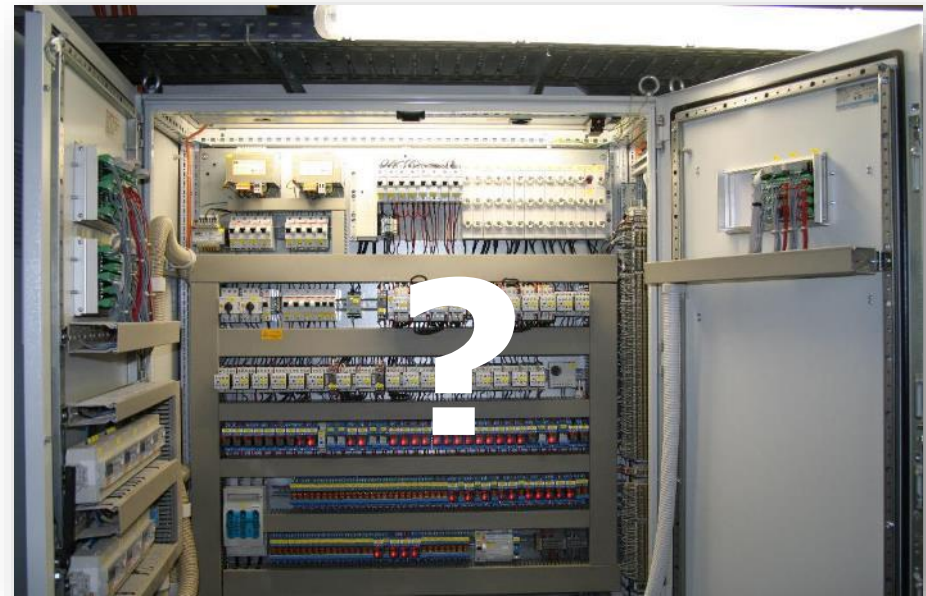


Challenges for buildings' performance



— Building Performance needs Quality Management

- Today's buildings are complex technical systems.
- We have an increasing gap between potential and real building performance.
- High performance buildings need quality management
- Digitalization allows quality management services to become fast, transparent and cost effective.



— Quality Management



— Quality Management



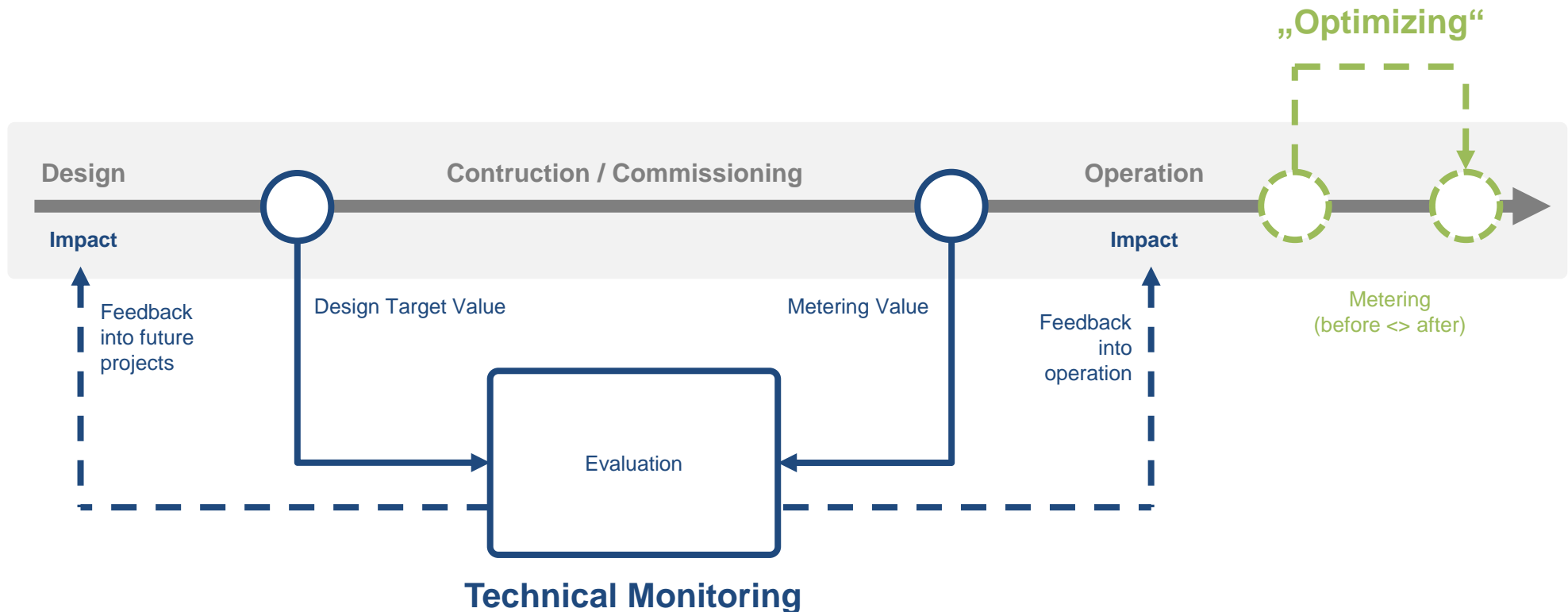
Recipe

500g Flour
250g Sugar
250g Margarine
100ml Milk
4 Eggs
1 tsp Baking Powder

180°C
60 Minutes

— Technical Monitoring as a key to building performance

Quality Control Loop to check for fulfillment of requirements.



AMEV Recommendation Technical Monitoring

- Official call for quality management in construction projects and for existing buildings in order to ensure that technical and economic potentials are reached in normal operation
- Clear definition of the work packages, services, and results in order to request Technical Monitoring in public tenders
- First to define the role of quality management as a third party service in construction projects



AMEV: Working committee at the German Ministry of Interior, Building and Community

— AMEV Recommendation Technical Monitoring

- Derive target values from design
- Recommendations for project setup

- Definition of services of the TMon service provider
- Definition of services of others (e.g. engineer, contractor)
- Requirements for monitoring concepts and reports
- Advice on cost, effort, potential and financing

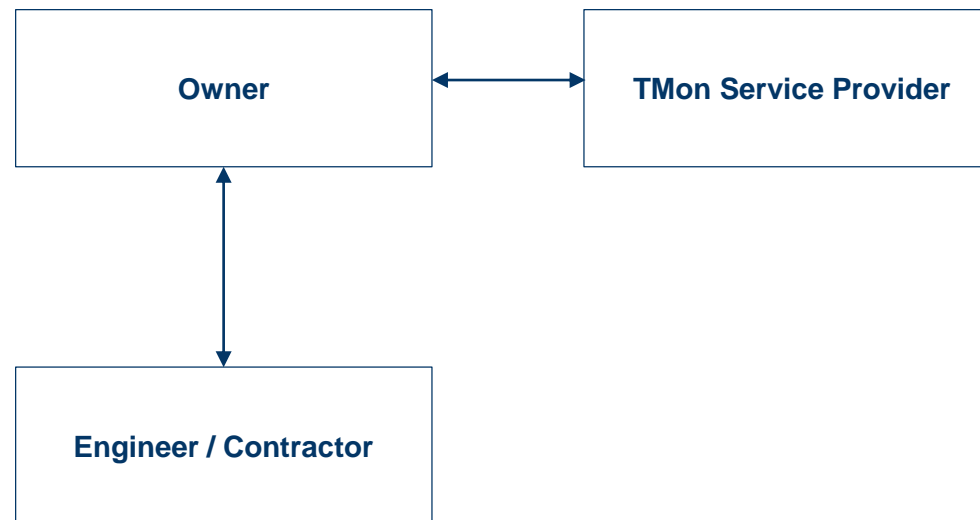
- Working documents
 - Annex 1: Text modules for TMon services
 - Annex 2: Required services of engineers
 - Annex 3: Required services of contractors
 - Annex 4: Minimum requirements for buildings & systems test parameters
 - Annex 5: Advice on metering devices and data management

— Step 1 (Design): Project Setup

AMEV Technical Monitoring: Organization

3.1.2

The TMon service provider is an independent third party.




— Step 1 (Design): Setpoints & Testing Procedures


- Design review
- Specification of relevant test parameters for the building and the systems
- Specifications for data collection and transfer.
- Specification of testing procedures.

Documents provided by synavision:

- List of Data points for each system to be tested
- Testing Specification for each system to be tested
- Tender document for trial operation
- Tender document for data export



4. RLT Teilklima Anlage001
 Klinikum St. Teilklima_Anlage001



Name	Kommentar	Einheit	Kurzbeschreibung
Abl_CO2	CO2 Konzentration der Abluft	-	
..AbLu	Ablufttemperatur	-	
..AbLuV	Abluftvolumenstrom	-	
..AbLuRh	relative Feuchte der Abluft	-	
..AbLuK	Kältepotenzial	-	
..AbLuA	Außentemperatur	-	
..AbLuR	relative Feuchte der Außenluft	-	
..KühRL	Kältepotenzial	-	
..KühRL_T	Kühler Rücklauftemperatur	-	
..KühVL_T	Kühler Vorlauftemperatur	-	
..Stl	Stellsignal der Lüftungsanlage	-	
..VE_RL_T	Rücklauftemperatur des Lüftungsventilators	-	
..VE_VL_T	Vorlauftemperatur des Lüftungsventilators	-	
..VStl	Ventilstellung des Lüftungsventilators	-	
..WärmeAbgabe	elektrische Leistung des Abluftventilators	-	
..WärmeAbgabeDif	Differenzdruck des Abluftventilators	-	
..WärmeAbgabeStl	elektrische Leistung des Abluftventilators	-	
..WärmeZufuhr	elektrische Leistung des Zuluftventilators	-	
..WärmeZufuhrDif	Differenzdruck des Zuluftventilators	-	
..WärmeZufuhrStl	Wärmerückgewinnung	-	
..WärmeZufuhrStlStl	Stellsignal	-	
..Z	Wärmerückgewinnung	-	
..ZStl	Zulufttemperatur	-	
..ZStlStl	Stellsignal	-	
..ZStlStlStl	Wärmerückgewinnung nach der Wärmerückgewinnung	-	
..ZStlStlStlStl	Stellsignal	-	
..ZStlStlStlStlStl	Stellsignal	-	
..ZStlStlStlStlStlStl	relative Feuchte der Zuluft	-	

11.01.2017 48/57

— Step 1 (Design): Setpoints & Testing Procedures

- Review of design
- Derivation of test parameters and corresponding target values

Annex 4:

- What systems have to be regarded?
- What test parameters have to be specified?
- Additional requirements for metering
- Requirements for data management

Annex 3: Templates for tender documents

- Specification for trial operations
- Specification for data hand over

→ TMon concept

Gas condensing boilers

Gas condensing boiler test values (to be considered from a nominal capacity of > 50 kWth)	Target value	Measurement	[Unit]	Notes
Gas consumption	Maximum value	Meter reading	[m ³]	Evaluation as monthly or yearly value
Excess heat produced	Maximum value	Meter reading	[kWh]	Evaluation as monthly or yearly value
Degree of utilisation (thermal) (minimum value)	Minimum value	Calculation	[-]	Evaluation per day
Use hours	-	Meter reading	[h]	

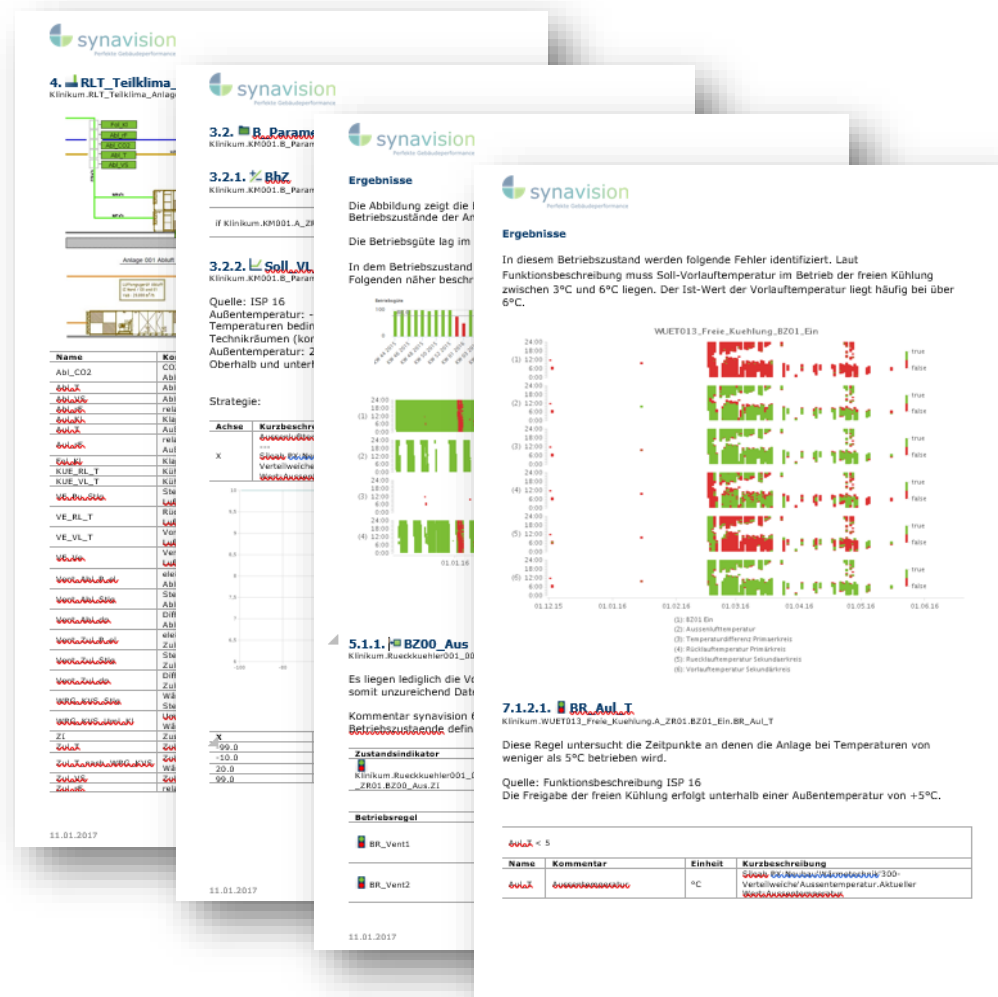
Datapoint address	DP001	DP002	DP003
Plain text	Outdoor air temperature	Vent position 17	Operating signal WP3
Unit	°C	%	—
Min	-10	0	0
Max	50	100	1
01.01.2014 00:00	5,3	0	0
01.01.2014 00:15	6,5	0	1
01.01.2014 00:30	7,2	25	1
01.01.2014 00:45	7,3	37	1
01.01.2014 01:00	7,5	52	0

— Step 2: Monitoring in trial operation

- Contractor notifies test readiness
- Contractor hands over data export test data
- TMon provider tests data and notifies test readiness
- Owner notifies ok
- Contractor runs systems as specified (“hands-off operation”, but possibly with pre-defined scenarios)
- Contractor hands over data as specified
- TMon provider analyses data as specified and reports

Documents provided by synavision:

- Testing Report on each system



The screenshots show the following reports:

- 4. RLT Teilklima**: Overview of the climate control system.
- 3.2. B_Param**: Parameters for the climate control system.
- 3.2.1. %BhZ**: Bar chart showing the percentage of time the system is in a specific state.
- 3.2.2. Soll_Vl**: Table of setpoints and actual values for various components.
- Ergebnisse**: Summary of system performance and identified faults.
- 5.1.1. BZ00_Aus**: Report on the BZ00_Aus system.
- 7.1.2.1. BR_AuLT**: Report on the BR_AuLT system, including a table of parameters.

Name	Kommentar	Einheit	Kurzbeschreibung
BR_Vent1			
BR_Vent2			

— Step 2: Monitoring in trial operation

Trial operation of the system includes the following services:

- Operation of the system over a time period of **two weeks**
- **Two on-site visits (8h each)** during trial operation, for adjustment of set values, parameters or time programmes, or other system parameters, according to the specifications of the monitoring arrangement.

Examples:

- **Increasing a characteristic curve of the heating circuit (e.g. to 5 K)**
- **Changing a time programme (e.g. of the air conditioning system on work days, 7:00am to 7:00pm)**
- **Lowering a switching hysteresis (e.g. of the initial temperature for storage charging, to 9°C)**
- ...
- During trial operations, systems must be run in automatic operation, if this is provided for in planning. Manual interventions – with the exception of the required changes, e.g. adjustments in set values and time programs on the managing operations level – lead to cancellation of the trial operation.
- Storing required operations data during trial operation.
- Transferring the stored trial data to the client after the completion of trial operation, within 24 hours.

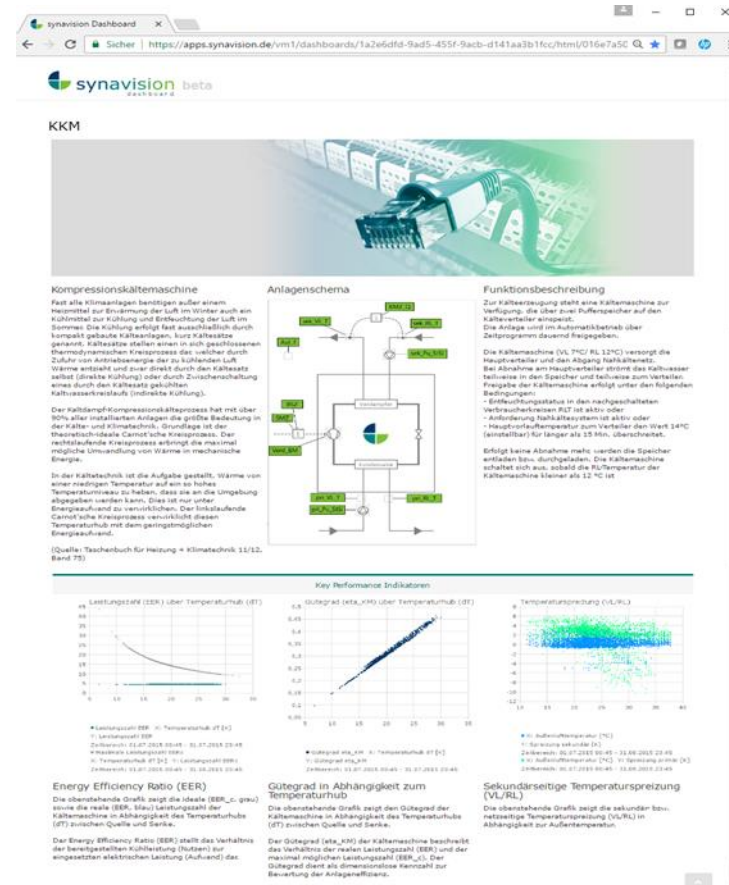
If cross-system functions are involved, trial operations of the affected systems should be executed at the same time, in order to be able to determine their interactions.

— Step 3: Monitoring in regular operation

- Building is in regular operation
- O&M Personnel hands over data regularly (or continuous automated hand over)
- TMon provider analyses and reports on system performance (including O&M services)

Documents provided:

- Periodic testing reports on each system, e.g.
 - monthly report in first years of operation
 - Dashboard with continuous data import and visualization
 - routing slip/checklist for inspections
 - O&M service level check



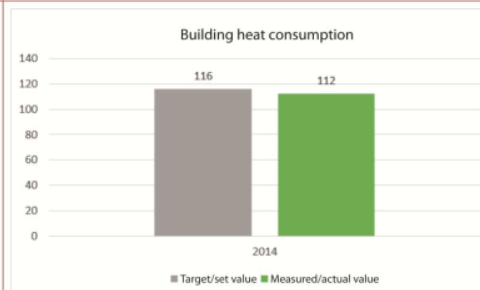
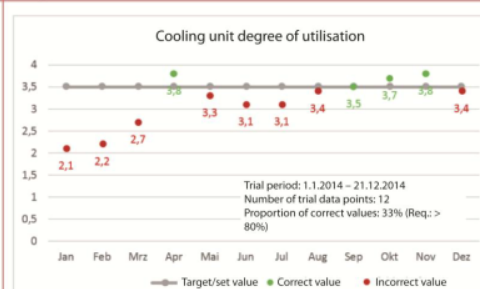
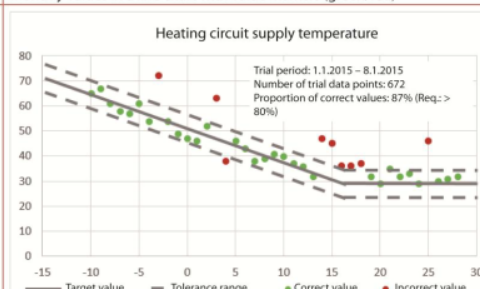
Example: Dashboard-Template for a chiller

— Step 3: Monitoring in regular operation

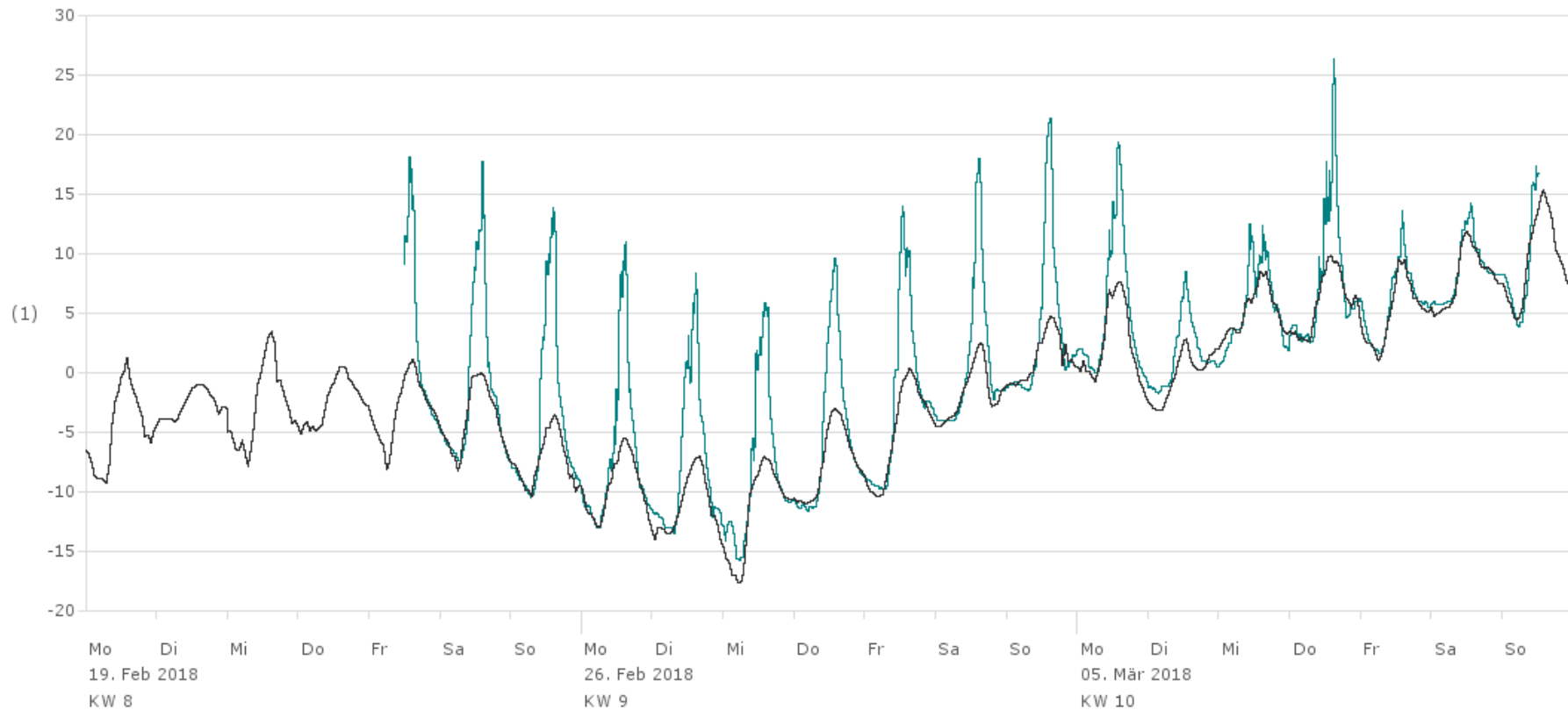
Minimum requirements for reports:

- Specification of trial operation schedules
- List of test parameters for buildings, systems and components **including target and measured values**
- Quantitative Evaluation on the fulfillment of requirements:
Have target values been met?

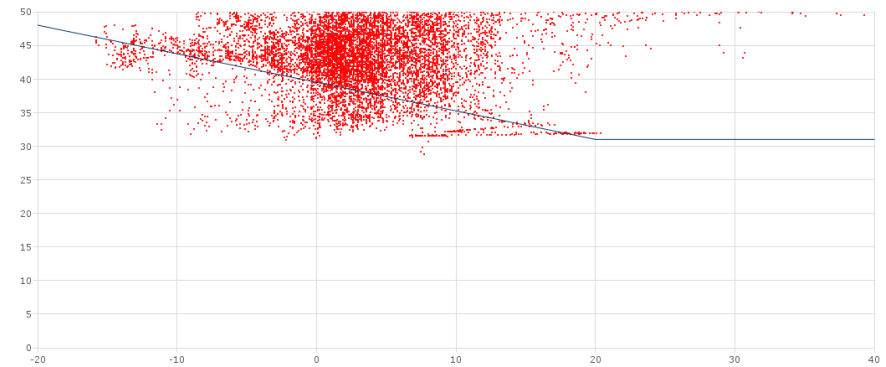
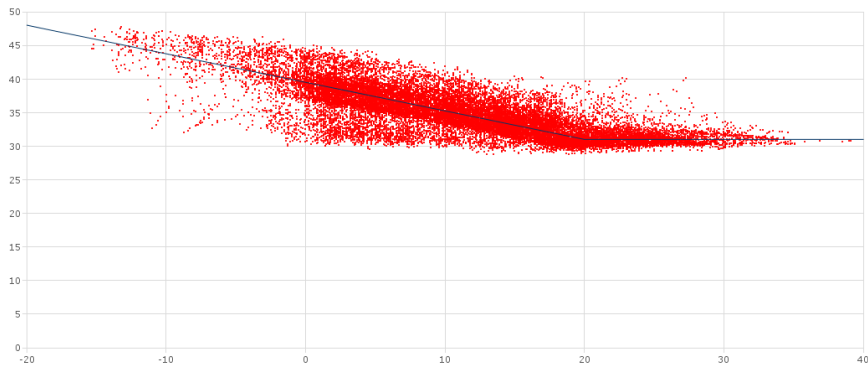
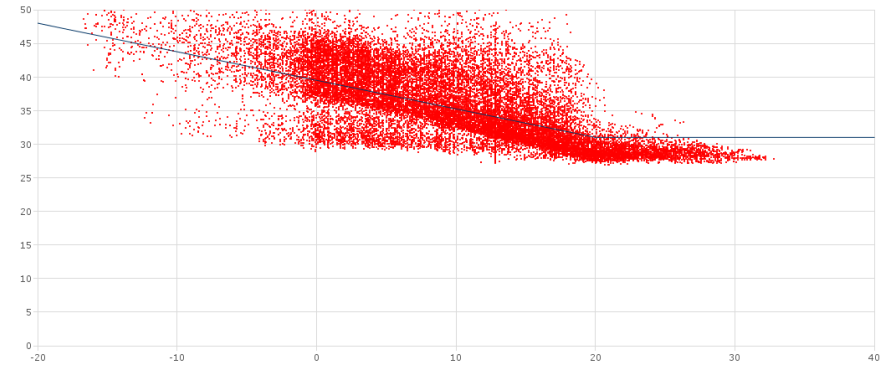
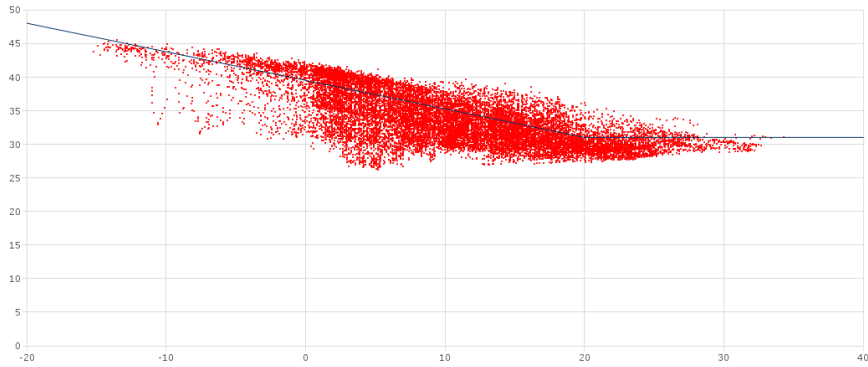


	Explanation
<p>Trial values: Building heat consumption (weather-adjusted 20/15)</p> <p>Requirement: Shortfall from yearly maximum target value (Complied with here)</p>	<p>Building heat consumption</p>  <p>Yearly value in a bar chart</p>
<p>Trial values: Cooling unit degree of utilisation</p> <p>Requirement: Achievement or shortfall of the monthly minimum value for at least 9 months of the year (Not complied with here)</p>	<p>Cooling unit degree of utilisation</p>  <p>Monthly values in a line chart with value markers (green/red)</p>
<p>Trial values: Supply temperature for heating/cooling circuits</p> <p>Requirement: Compliance of quarter-hourly set values with a tolerance of 2K at 80% of the trial time points (Complied with here)</p>	<p>Heating circuit supply temperature</p>  <p>Set and measured values in a scatter chart with assessment of the measured values (green/red)</p>

AMEV Technical Monitoring Incorrect Ambient Air Temperature

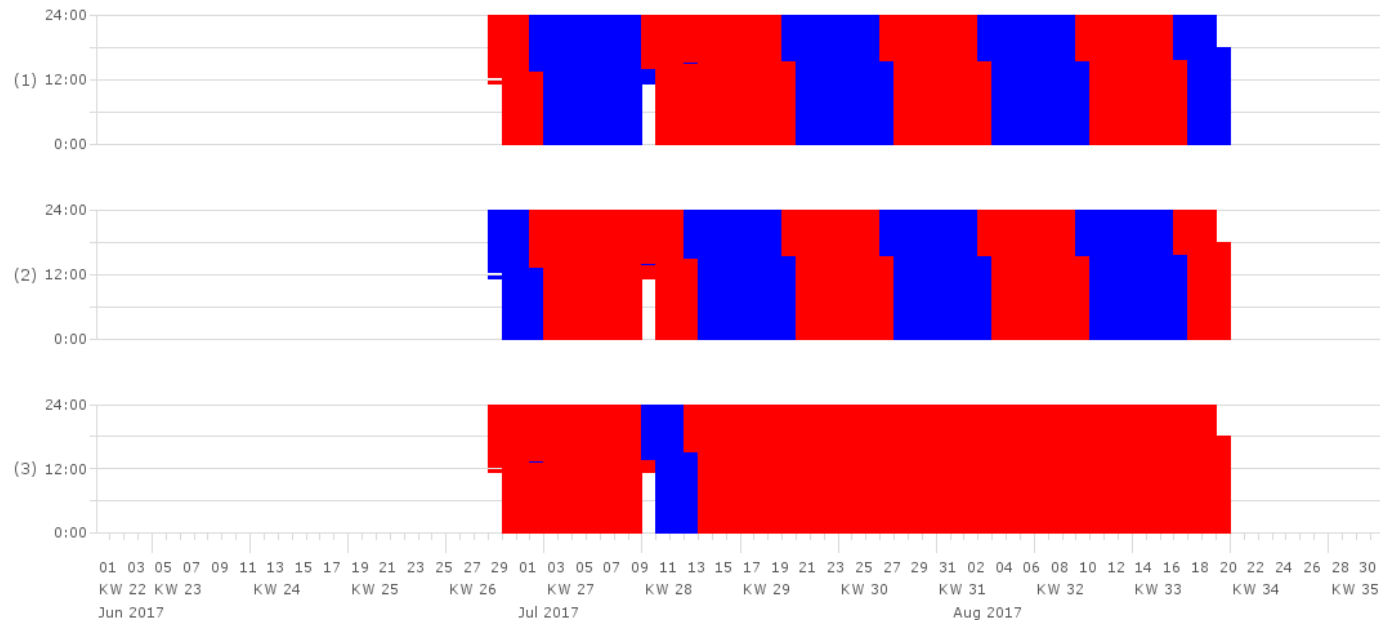


AMEV Technical Monitoring Incorrect supply temperature



AMEV Technical Monitoring

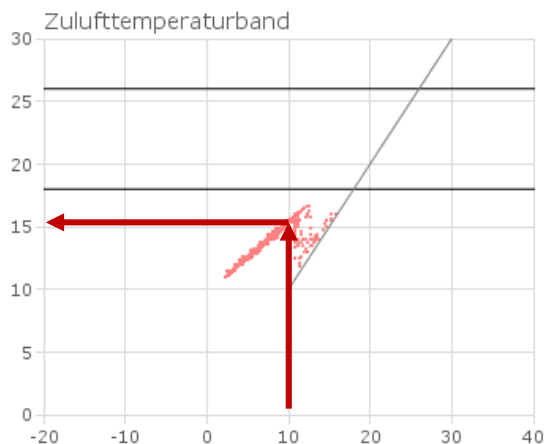
Incorrect sequence of operation in a triple pump



AMEV Technical Monitoring

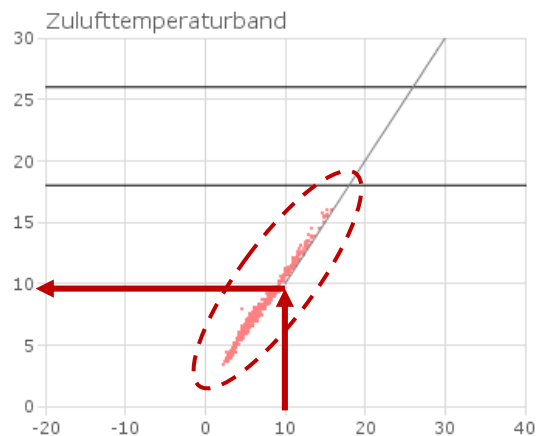
Disfunctional heat recovery system

Increased temperature after heat recovery system

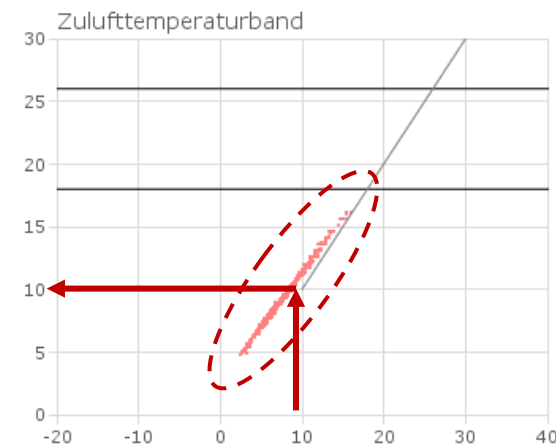


— Isotherme
 — Soll_Zul_T_min_max
 ● X: Außenlufttemperatur [°C]
 Y: Zulufttemperatur nach Wärmerückgewinnung [°C]

No increased temperature after heat recovery system



— Isotherme
 — Soll_Zul_T_min_max
 ● X: Außenlufttemperatur [°C]
 Y: Zulufttemperatur nach Wärmerückgewinnung [°C]



— Isotherme
 — Soll_Zul_T_min_max
 ● X: Außenlufttemperatur [°C]
 Y: Zulufttemperatur nach Wärmerückgewinnung [°C]

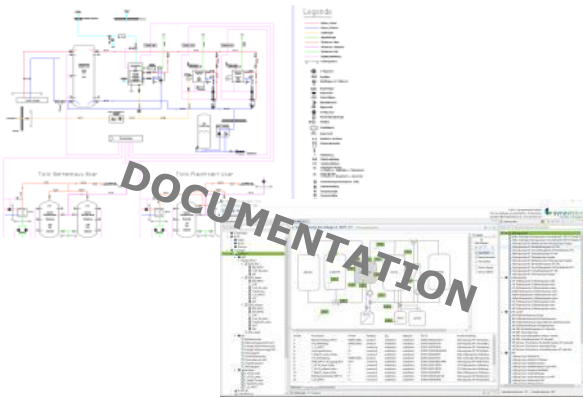
Digitalization of Technical Monitoring

1



Digital Engineering

Fast functional specification on the level of actors and sensors through templates

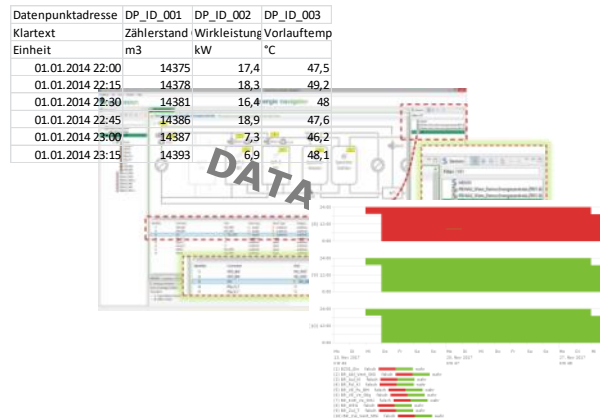


2



Digital Analyses

System-independent data import-plugins for maximum compatibility and automated mass data analysis

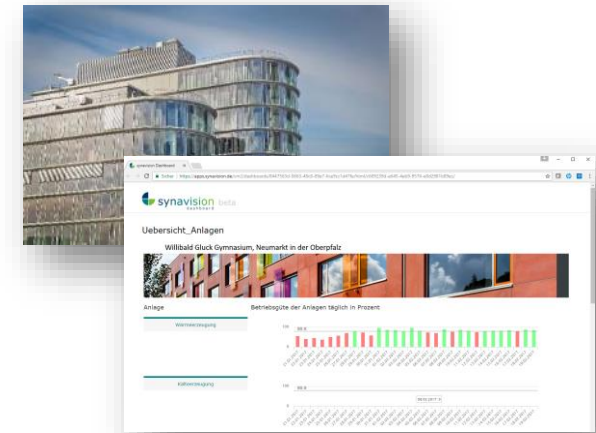


3



Digital Supervision

Reporting of optimization potential and continuous monitoring of building performance



REHVA Guidebook on Technical Monitoring and Commissioning

Both services are important, but:

TMon:

- Robust
- Cost effective
- Transparent
- Fast
- Digital

→ Scalable on European building stock!

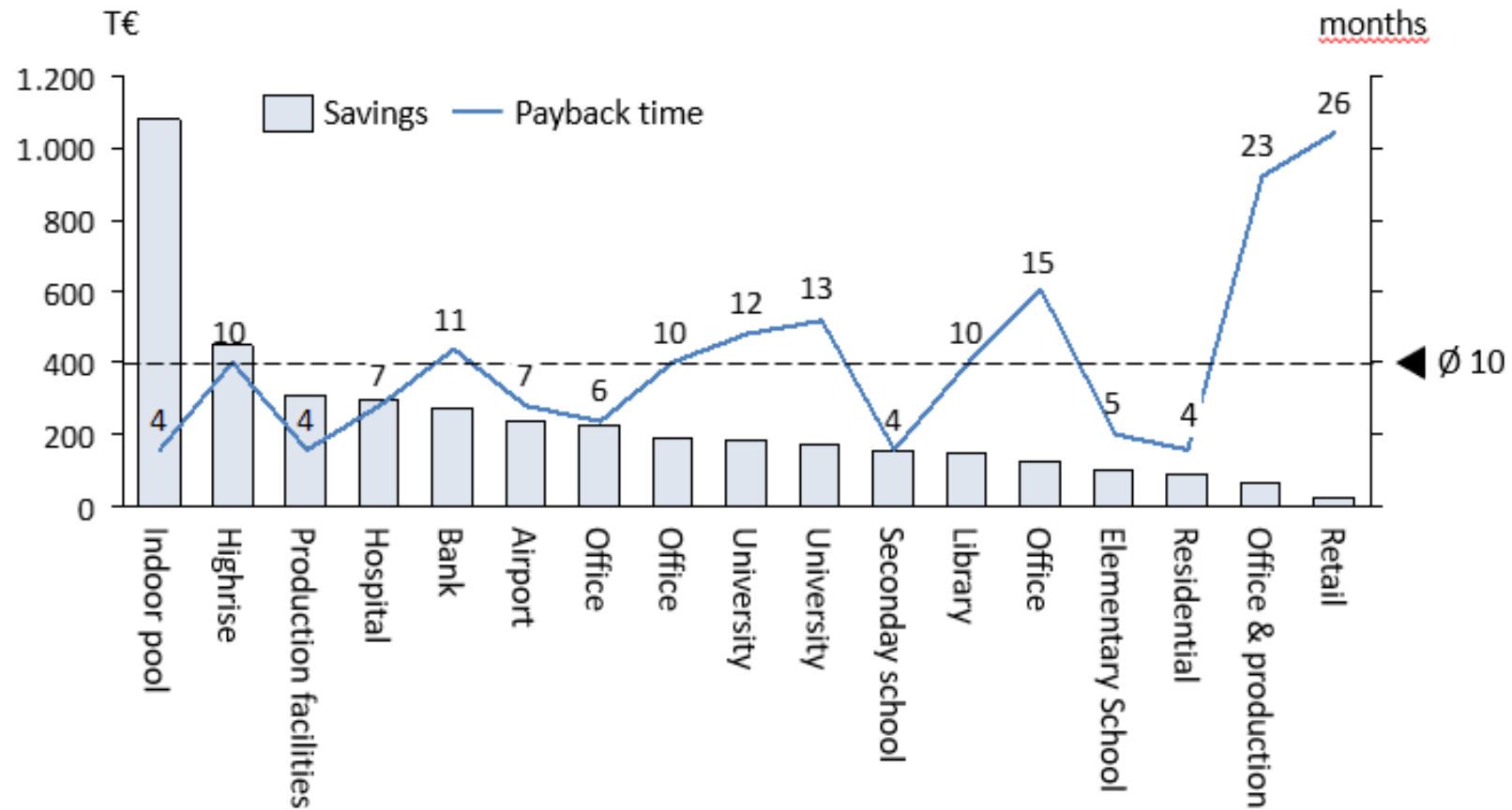
	TMon	Cx
Nomination of a Cx service provider	Contract service provider	Contract service provider
OPR		Write OPR with Building Owner or give guidance to Building Owner
BoD		Give guidance to Design Engineers for writing BoD and check BoD on compliance with OPR
Commissioning Plan	Describe TMon Process in the project	Describe Cx Process in the project
Cx in the Design Phase	Derive target values for building and system operation and specify testing procedures	Check Design on compliance with OPR
Cx in the Construction Phase		Check Construction on compliance with OPR
Cx in the Startup Phase	Check data from trial operation against target values and report	Check startup procedures, prerequisites for testing systems functions and cross system functions and report
O&M Manual, Systems Manual		Review O&M and system manuals on completeness, timeliness, consistency and plausibility
Training for O&M Personnel		Check schedule and execution of training
Training for building occupants during operation		Check schedule and execution of training
Commissioning in building operation	Check data from ongoing operation against target values and report	Check data from ongoing operation against target values and report

Cx:

- Sophisticated
- Complex
- Expert-based
- Slow
- On-site

→ Limited potential!

Quality management pays off



1) Cumulative lifecycle savings over 15 years; Source: synavision

Quality Digitalization